

CRAFTER PANEL VAN / CREWBUS Vehicles with rear step and single rear wheels – 2017 on

MATERIAL

A 1 Cross Bar

B 1 Coupling Packer

E 8 M12 x 110mm, Bolts, Ø40 Flat Washers and Nyloc Nuts

G 4 3mm Washers H 4 M6 Nyloc nuts

CB 2 M16 x 60mm Coupling Bolts, Nuts, Lock Washers

EP 1 ZEP35 Electrical plate

Note: This towbar must be used with either a Witter Towball (part number Z11, Z32 and Z46) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which must be observed.

FITTING

- 1. Remove plastic step from support frame, remove and discard the support frame retaining the 4 M6 screws.
- 2. Loosely attach Cross bar (A) to existing bushed holes in vehicle chassis using Bolts **E** with Flat Washers and Nyloc nuts.
- 3. Cut plastic step lower edge as shown below and refit towbar frame using original fixings and Nuts **H** with Washers **G**.
- 4. Torque all bolts to values listed below.

Recommended torque settings: Grade 8.8 bolts: M16 - 200 Nm. Grade 10.9 bolts: M12 - 130 Nm



